Specification Data



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#### Specification Data: Engine Specification and Settings



Model 1015		BF6M 1015	BF8M 1015	BF6M 1015 C	BF8M 1015 C				
Number of cylinders	hne anni	6	minn3 8r o	6	8				
Cylinder arrangement	MIID CHUI		90° Vee-	angle ————					
Bore	[mm]	e Wrench S	132	2 ———					
Stroke	[mm]		145	j <del></del>					
Total displacement	[cm <sup>3</sup> ]	11906	15874	11906	15874				
Compression ratio	[ε]		17						
rking cycle / combustion system		4-stroke TC engine/direct injection							
Direction of rotation		counter-clockwise							
Weight incl. cooling system	[approx. kg]	Consult headquarters							
Weight w/o cooling system acc. to DIN 70020-A		830	1060	830	1060				
Engine power	[kW]	190-240 1)	250-320 1)	228-300 1)	304-400 1)				
Speed	[rpm]		1)						
Valve clearance, engine cold 5)	[mm]	inlet 0.25 +0.1 / exhaust 0.3 +0.1							
Injector opening pressure	[bar]	290 bar							
Commencement of delivery	[°CA BTDC]		1)						
Firing order		1-6-3-5-2-4 A1-B3-A3-B2-A2-B1	1-8-4-5-7-3-6-2 A1-B4-A4-B1-B3-A3-B2-A2	1-6-3-5-2-4 A1-B3-A3-B2-A2-B1	1-8-4-5-7-3-6-2 A1-B4-A4-B1-B3-A3-B2-A2				
V-belt tension:			tension / re	tension 2)					
Alternator 55 amperes	[N]	450 / 200-350 ± 50							
Alternator 120 amperes	[N]		550 / 300	-450 ± 50					

<sup>1)</sup> Engine power, speed, commencement of delivery, etc. are stamped on the rating plate, see 2.1.

<sup>2)</sup> Retension after running for 15 minutes under load.

### Specification Data: Engine Specifications and Settings



Model 1015				BF6M 1015		BF8M 1015			BF6M 1015 C	BF8M 1015 C
			3rd Stage							Location
Cooling system			-				cooled /	cooling sy	stem protection-	
Coolant quantity		[approx. lit.]		17 + MFK*		21	+ MFK*		17 + MFK*	21 + MFK*
Perm. cont. coolant temperature engine o	outlet	[°C]						max.103		Internation County
Temperature difference between										
coolant inlet / outlet		[°C]						— max.5 -		Rocker arm setscrew
Thermostat starts opening at		[°C]	-	-				— 87 ±2 –		
Thermostat fully open from		[°C]			GIA.			—102 —		drugony bigsy
			-							
Coolant pump										
Delivery pressure in		[bar]	-			-		— <sup>4</sup> ) —		
Delivery rate in		[m³/h]		22,5 4)		3	0 4)		22,5 4)	30 4)
Lubrication							— force	d-feed lubr	ication ———	Ednayst manifold
SAE oil (see 4.1)							10100	-15 W 40		
Min. oil pressure with engine warm (120	°C)									
at low idle / rated speed	-/	[bar]						— 1,0 —		
Oil capacity (initial filling) without filter		[approx. lit.]		34 <sup>3)</sup>		4	5 <sup>3)</sup>		34 <sup>3)</sup>	45 <sup>3)</sup>
Oil capacity (initial filling) engine-mounte	d filter	[approx. lit.]		36*3)		47	7 * 3)		36* 3)	. 47* 3)
Oil capacity (initial filling), separate filter		[approx. lit.]		38 3)		5	0 3)		38 <sup>3)</sup>	50 <sup>3)</sup>
betruom enigne	27			-						
3) Approximate figures can vary dependir	ng on the	e design. <b>Deci</b>	sive is	always the	upper	lipstick r	nark.			
4) 3 bar at engine speed n = 2100 rpm -1 5) see 6.1.1										
* MFK Engine radiator										

# Operation/Maintenance BFM 1015 Specification Data: Torque Wrench Settings

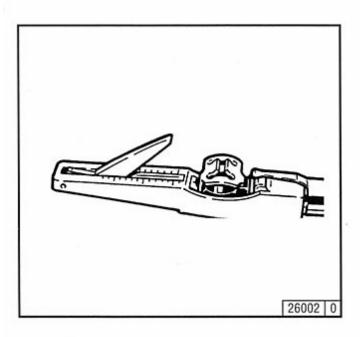


Location	Pre	Preloading [Nm]			Tightenin	g [° deg.	]	Total	
	1st Stage	2nd Stage	3rd Stage	1st Stage	2nd Stage	3rd Stage	4th Stage	[Nm]	Notes
Rocker cover	tey i gniloga	balooa .	liquid 21		(7 - see		til xoro	22	1
Inspection Cover	max.103							22	plant temperatura engine
Rocker arm setscrew	- max.5							20	to maintain at
rigid mounting Mount	30			45				29	y open from
flexible mounting								106	
Air intake manifold		0.0			22,5 1		[4)	21	11 91
Exhaust manifold	ondul best-	eorot						61	
Oil drain plug	-15 W 4)							100	1) re with engine warm (120
Injector mounting	0,1	a e			e ag		JIL xoro	60	d speed tial filling) without filter
Injection line mounting		4.0	A I		36°°		JII XOYO	25	tial filling) engine-mourt ttal filling), separate filtur
Oil pan								24	
Oil filter cartridge			A-1819		0			27	engine mounted or separate
Coolant drain plug		1 27 2 504	Homedie	iodin o	o equal	at oviet	su.nge	38	ngurus can vary dupum ne speed n = 2100 rgm
Pin-type heater plugs / pipe union								4	notsi

## Specification Data: Tools



#### V-belt Tension Gauge



The V-belt tension gauge can be obtained under order number 8115 from:

Fa. WILBÄR Postfach 14 05 80 D-42826 Remscheid